





INTRODUCTION

From being founded in 1987, Techmaflex has become known for the quality and reliability of its benchtop equipment and crimping solutions. Today, Techmaflex is a leader in Europe on benchtop crimping and its supporting equipment range. Techmaflex has grown globally with an established equipment range for portable equipment, benchtop equipment, OEM level and Industrial hose applications. Techmaflex has worked closely with a hose and fitting manufacturer to ensure the equipment meets the toughest demands of the hose industry. This alliance has allowed Techmaflex to design machines perfectly suited for hose assemblers in all industries.

Now established with offices in North America, Asia, Russia, and manufacturing in Europe, Techmaflex has established a global network to support our customers with prompt service and support for all equipment.

Techmaflex continues to innovate in order to serve the expanding market with reliable, hard working equipment and unbeatable service. When you decide on your next line of equipment, look for the "Original Techmaflex" Stamp to ensure you have the best so you can make the best.

All of Techmaflex's assembly machines undergo a rigorous product development process and are subject to extensive testing in both laboratory and field environments.

The following index offers a guideline to aid selection of the proper machine with reference to the applications and performance requested.

Special machines (not included in this catalogue) are available upon request, as well as original spare parts.



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FIELD SERVICE & MOBILE WORKSHOP 12V/24V

A compact and robust line up to 2", perfect for on-site repair. The hand crimper, H CRIMP 80 EVO, offers accessibility to all sites. A complete 12V line delivers hose assembly quality equal to the one obtained in a workshop.

H CRIMP 80 EVO (Pg.21)

Capacity: 1" 2 WB

Compact

Lightweight

Easy to use

Balanced design

Dual stage pump

H SKIVE (Pg.11)

Capacity: 2"

Economic

Simple

Compact

Robust

Plug'n skive system



V CRIMP 137 (Pg.30)

Capacity: 1 1/4" 4WS

Robust and compact design

Lightweight

High crimping speed

Suitable also for 90° elbow fittings

Cylinder protection

Remote head mounting option possible

V CUT 22 (Pg.2)

Capacity: 1 1/4" 4WS

Smooth bending system

90° cut

Clean cut

Scalloped blade

Dust collector included

Multiple voltage options



EXPERT SERVICE LINE

A result of our collaboration with OEM assemblers and hose manufacturers, our expert workshop combines power, reliability, speed, openness and comfort. Techmaflex is now the most innovative manufacturer in machines dedicated to OEM, providing (for instance) the Safe Crimp System which quarantees a constant control of hose assemblies.



Capacity: 3" 6WS

Very powerful

Heavy duty for difficult cuts

Hydraulic bending

Brake motor

Electronic soft start

P SKIVE 300 (Pg.13)

Capacity: 3" 6WS

Plug'n skive system

Large dust collector

Robust & easily adjustable knife for quick and easy changeover

Suitable for high volume production

2-way rotation

S PUSH 1500 (Pg.16)

Capacity: a II hydraulic hoses from 34" up to 2" Interlock

Compact

Sturdy

Powerful

Hydro pneumatic power pack

P CRIMP 480 (Pg.39)

Capacity: 3" 6WS

High crimp force

Large opening

Safe Crimp System (SCS) control Wide family of dies for industrial

hoses

Long master dies

Robust

Low noise level

Easy die set-up with ergonomic gun



XXL WORKSHOP

A workshop developed on a complete range of Industrial crimpers combining power, openness, ergonomics and solutions for handling large diameters. This workshop increases your potential of opportunities. It allows you to prospect many and various markets and thus amortize your investment quickly. Our knowledge of the activity constraints led us to offer ergonomic solutions adapted to the handling of large diameters.



XL CRIMP 800 (Pg.40)

Capacity: 4" 4WS / 3" 6WS / 8" Industrial

Designed for heavy duty large bore hydraulic hoses

High power and speed

Ergonomically designed for large bore hoses

Safe Crimp System (SCS) for maximum reliability during the crimping process

Large opening up to 8"

Long master dies

Very high crimping force



CRIMPING MACHINES EVO RANGE

PG. 25-28

Techmaflex is always on the lookout for ways to improve both the efficiency and the quality of new and existing production operations.

As a market leader in assembly machines, we wanted to offer new crimping machines to improve the operator's comfort, giving more flexibility when assembling hoses. This led to the creation of the new EVO crimping machines.

These machines combine the robustness required for harsh environments with the reliability needed for busy workshops. Their compact and ergonomic design, along with the ease of set up and maintenance, make them suitable for a variety of applications.

This extensive range is highly adaptable, with various options available allowing users to customise their machine according to their specific needs.



- Extensive range for both industrial and hydraulic hoses.
- 137, 240, 350 and 420 tonnes variants
- From 3/16 up to 4" hose diameter
- 4 kW or 5,5 kW motor for 3Ph



- Compact and ergonomic design
- Easy set up
- Various options available depending on our customers' needs and workshops



- SC panel -Smart Control panel. Daily counter. Semi-automatic opening.
- SCE panel electronic micrometer with the ability to save up to 25 configuration
- Caliper connected and numerical display of the crimping range on SCE
- SCS panel Safe Crimp System



- Robust
- Ease of maintenance (foam pads and dust collector)
- Compatibility with all tensions (different frequencies)

OUR PRODUCTS



S CUT 22 / V CUT 22

STARTER WORKSHOP BENCHTOP

KEY FEATURES

Smooth bending system

90° cut

Clean cut

Scalloped blade

Dust collector included

Multiple voltage options





Dust Collector

TECHNICAL SPECIFICATIONS

DIMENSIONS

(25 x 19 x 26 ")

PACKAGING

(31 × 24 × 33")

NET WEIGHT

42 kg (93 lb)

GROSS WEIGHT

42 kg (93 lb)

38 kg (84 lb)

TECHNICAL FEATURES

Dimensions van type machine:

488 x 630 x 650 mm

(19.2 × 24.8 × 25.6");

630 x 485 x 650 mm

800 x 600 x 830 mm

CAPACITY

2wb: 1¾" max.

4ws: 11/4" max.

ROTATION SPEED

3000 rpm

SCALLOPED BLADE DIAMETER

254 mm (10") included

MAX HOSE OD.

50 mm (1.969")

MOTOR

2.2 kW

VOLTAGES

220/240 V, 1Ph, 50/60 Hz

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

12/24 V also available upon

request

Single-phase S₃ 25% service factor

OPTIONAL



Battery



Slotted blade



Smoke extractor *except version 12/24V

CUTTING MACHINES

S CUT 30 E

STARTER & PROFESSIONAL WORKSHOP BENCHTOP CUTTING MACHINE, OPTIONAL SKIVING

KEY FEATURES

Compact design

Easy and safe to use

Versatile, scalloped blade for high performance and efficient cutting with minimal smoke

STANDARD

Scalloped Blade

Dust Collector

TECHNICAL SPECIFICATIONS

CAPACITY

2wb: 2" max.

4ws: 2" max.

6ws: 1¹/₄" max.

Industrial: 2" max.

ROTATION SPEED

3000 rpm

SCALLOPED BLADE DIAMETER

300 mm (11.8")

MAX HOSE OD.

85 mm (3.346")

MOTOR

3.0 kW

VOLTAGES

220/240 V, 1Ph, 50/60 Hz

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

Other voltages available on request

DIMENSIONS

835 x 545 x 640 mm

(33 X 21 X 25")

PACKAGING

1170 × 770 × 1100 mm

(46 x 30 x 43")

NET WEIGHT

75 kg (165 lb)

GROSS WEIGHT

90 kg (198 lb)





Cutting Rail



Smoke extractor



S CUT 30 L

STARTER & PROFESSIONAL WORKSHOP STAND TYPE CUTTING MACHINE



KEY FEATURES

Compact design

Easy and safe to use

Scalloped blade for clean cut

High performance and efficient cutting with minimal smoke

Ergonomic, easy to clean

Integrated dust collector

STANDARD



Smoke Suction Connector



2 Dust Collectors



Scalloped blade

TECHNICAL SPECIFICATIONS

CAPACITY

2wb: 2" max. ۷ws: 2" max.

6ws: 11/4" max.

Industrial: 2"

ROTATION SPEED

3000 rpm

SCALLOPED BLADE DIAMETER

254 mm (10")

MAX HOSE OD. 85 mm (3.34")

MOTOR

3.0 kW

VOLTAGES

220/240 V, 1Ph, 50/60 Hz 220/240 V, 3Ph, 50 Hz 380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

Other voltages available on request

DIMENSIONS

765 x 500 x 1150 mm

(30 X 20 X 45")

PACKAGING

800 x 600 x 1200 mm

(32 X 24 X 47")

NET WEIGHT 92 kg (203 lb)

GROSS WEIGHT

120 kg (265 lb)

Single-phase S₃ 25% service factor

OPTIONAL



Cutting Rail



Slotted blade



Smoke extractor

S DUO 30

CUTTING MACHINES

STARTER & PROFESSIONAL WORKSHOP BENCHTOP, INTEGRATED CUTTING & SKIVING



KEY FEATURES

Compact design

Two operations in one machine

Easy and safe to use

Versatile, scalloped blade for high performance and efficient cutting with minimal smoke

Dust free skive operation (drawers for dust collection)

Electronic brake

STANDARD







2 Dust Collectors

TECHNICAL SPECIFICATIONS

CAPACITY **VOLTAGES**

2wb: 2" max. 220/240 V, 1Ph, 50/60 Hz 4ws: 2" max. 220/240 V, 3Ph, 50 Hz 6ws: 11/4" max. 380/415 V, 3Ph, 50 Hz Industrial: 2" max. 208/240 V, 3Ph, 60 Hz Other voltages available

on request

DIMENSIONS

(33 X 21 X 25") **PACKAGING**

46 x 30 x 43"

NET WEIGHT

85 kg (187 lb)

GROSS WEIGHT

100 kg (220 lb)

835 x 545 x 640 mm

1170 × 770 × 1100 mm

ROTATION SPEED (CUT)

3000 rpm

ROTATION SPEED (SKIVE)

200 rpm

SCALLOPED BLADE DIAMETER

300 mm (11.8")

MAX HOSE OD.

85 mm (3.34")

MOTOR

2.2 kW

TECHNICAL FEATURES

Skiving tools for External Skiving (ESE) and for Internal Skiving (IS) to be ordered separately

OPTIONAL



Cutting Rail



Tool Kit ESE



Tool Kit IS



Smoke extractor

S CUT 55 L

BASIC AND PROFESSIONAL WORKSHOP CUTTER



KEY FEATURES

Compact design

Easy and safe to use

Slotted blade for clean cut

High performance and efficient cutting with minimal smoke

Ergonomic, easy to clean

Integrated dust collector

STANDARD



connector



Dust collector



Slotted blade

TECHNICAL SPECIFICATIONS

CAPACITY*

2wb: 3" max.

4ws: 2-1/2" max. 6ws: 2" max.

Industrial: 3" max.

ROTATION SPEED

3000 rpm

SCALLOPED BLADE DIAMETER

400 mm (15.7") MAX HOSE OD.

95 mm (3.74")

MOTOR

5.5 kW

VOLTAGES

220/240 V, 1Ph, 50/60 Hz

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

Other voltages available on request

DIMENSIONS

830 x 520 x 1160 mm

(33 x 20 x 46")

TECHNICAL SPECIFICATIONS

Diameter of suction connector: 125 mm (5")

NET WEIGHT

135 kg (298 lb)

* Indicative capacities depending on hose type



Cutting Rail





Smooth blade



Decoiler



Scalloped blade



Smoke extractor

S CUT 55/P

FULL SERVICE WORKSHOP, STARTER PRODUCTION UNITS STAND TYPE CUTTING MACHINE



KEY FEATURES

Versatile, slotted blade for high performance with minimal smoke

Ergonomic and functional design

Double foot pedal system

Safety cover and feeding guides for hose (easy and fast cutting operation)

Digital counter for maintenance assistance

Adjustable speed for cutting on pneumatic version



Slotted Blade



Feeding Guide Dust Collector



TECHNICAL SPECIFICATIONS

CAPACITY 2wb: 2" max.

4ws: 2" max.

6ws: 2" max.

Industrial: 2"

ROTATION SPEED

3000 rpm

SLOTTED BLADE DIAMETER

400 mm (15.7")

MAX HOSE OD.

80 mm (3.15")

MOTOR

7.5 kW

VOLTAGES

220/240 V, 1Ph, 50/60 Hz 220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

Other voltages available on request

DIMENSIONS

1140 X 1000 X 1280 mm (45 x 39 x 50")

PACKAGING

1600 X 1200 X 1600 mm (63 x 47 x 63")

NET WEIGHT

240 kg (529 lb)

GROSS WEIGHT

280 kg (617 lb)

TECHNICAL FEATURES

Diameter of the suction connection: 150 mm (6")

Options: Pneumatic bending system, scalloped blade





S CUT 75/P

EXPERT SERVICE LINE STAND TYPE CUTTING MACHINE

KEY FEATURES

Very powerful

Heavy duty for difficult cuts

Resistant for extreme cuts

New design:

- Easy maintenance
- Efficiency for smoke extraction

Motor brake (option)

Pneumatic version (option)

Option for industrial hose:

- Blade 540 mm for hoses with external OD max 150 mm



STANDARD

Slotted Blade

TECHNICAL SPECIFICATIONS

CAPACITY

Pneumatic version

2wb: 3" max.

4ws: 2" max.

6ws: 2" max.*

ROTATION SPEED

3000 rpm

SLOTTED BLADE DIAMETER

520 mm (20.5") included

MAX HOSE OD.

125 mm (5")**

MOTOR

7.5 kW

VOLTAGES

220/240 V, 1Ph, 50/60 Hz

Manual version

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

DIMENSIONS 910 x 820 x 1280 mm

(36 x 32 x 50")

NET WEIGHT

215 kg (474 lb)

TECHNICAL FEATURES

Diameter of suction connection: 130 mm

Electronic soft start

Optional tool: Motor brake

Pneumatic version Other blade on demand

*Minimum aire pressure: 9,5 bar

**150 mm with blade option 540 mm





Cutting Rail

Decoiler



Smooth blade



DV 32



Smoke extractor



P CUT 90

EXPERT SERVICE LINE STAND TYPE CUTTING MACHINE

KEY FEATURES

Very powerful

Heavy duty for difficult cuts

Hydraulic bending

Motor brake

Electronic soft start

Smoke suction integrated in cutting table

STANDARD



Slotted Blade



Production Counters



Smoke Suction Connector



CME Electrical Footswitch

TECHNICAL SPECIFICATIONS

VOLTAGES

220/240 V, 1Ph, 50/60 Hz

220/240 V, 3Ph, 50 Hz 380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz DIMENSIONS

1000 x 1060 x 1350 mm

(39 x 42 x 53")

NET WEIGHT

260 kg (573 lb)

CAPACITY

2wb: 3 ½" max.

4ws: 3 ½" max.

6ws: 3" max.

ROTATION SPEED

3000 rpm

SLOTTED BLADE DIAMETER

520 mm (20.5") included

MAX HOSE OD.

125 mm (5")

MOTOR

9.0 kW

TECHNICAL FEATURES

Diameter of suction connection: 110 mm (4.33")





Cutting Rail

Decoiler



c

DV 32

Smoke extractor



ACCESSORIES AND TOOLS

CUTTING DISCS

SCALLOPED BLADE TYPE

The scalloped blade is suitable for all hose types. It is able to reach a high quality of cutting surface and is the standard on 254 and 300 mm blades.



SLOTTED BLADE TYPE

The slotted blade is recommended for cutting standard and heavy duty hoses. It is ideal for continuous service, as the blade profile has been optimised to maintain a low temperature on the cutting edge. This blade provides an extended operational life of up to 2 times superior to the previous blade, and is the standard on 400 and 520 mm blades. It is optional on diameter 254 mm.



MOTOR BRAKE

The motor brake is a device which stops the disc immediately when the stop button is pushed.

PNEUMATIC BENDING

Available on S CUT 55 and S CUT 75.

Pneumatic bending facilitates cutting, as the operator does not have to force the hose on the blade. The pneumatic system, activated by a foot switch, offers hands free operation. This is the same principle for the hydraulic bending on P CUT 90.



H SKIVE

FIELD SERVICE & MOBILE WORKSHOP MANUAL, PORTABLE SKIVING TOOL



Portable, lightweight

Economic



TECHNICAL SPECIFICATIONS

CAPACITY

2wb: 2" max.

4ws: 2" max.

DIMENSIONS

413 X 52 X 224 mm

(16 x 2 x 9")

NET WEIGHT

3 kg (7 lb)

TECHNICAL FEATURES

Tool selection:

- External Skiving Kit (ESE) including 10 mandrels (6-8-10-13-16-19-25-32-38-50)
- Internal Skiving Kit (IS) including 7 mandrels (13-16-19-25-32-38-50)

Internal skiving tools can also be ordered per diameter





S SKIVE 100

SMALL SERVICE WORKSHOP **BENCHTOP SKIVING**

KEY FEATURES

Plug'n skive system

Compact & stable

Safety switch on the cover

Good visibility

Tool storage included

Foot pedal drive with emergency stop

2-way rotation





CME Electrical Footswitch

TECHNICAL SPECIFICATIONS

CAPACITY

2wb: 2" max.

4ws: 2" max

ROTATION SPEED

100 rpm MOTOR

0.25 kW

VOLTAGES

220/240 V, 1Ph, 50 Hz

380/415 V, 3Ph, 50 Hz 220/240 V, 1Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

DIMENSIONS

500 x 660 x 360 mm (19 x 26 x 14")

PACKAGING

800 x 600 x 700 mm

(31 × 24 × 28")

NET WEIGHT

45 kg (99 lb)

GROSS WEIGHT

55 kg (121 lb)

TECHNICAL FEATURES

Tools available (to be ordered separately)

ESE, IS, ESP1, ESP2





Tool Kit IS

Tool Kit ESE





Tool Kit ESP 1

Tool Kit ESP 2



P SKIVE 300

STARTER & PROFESSIONAL WORKSHOP STAND TYPE SKIVING MACHINE



Plug'n skive system

Large dust collector

Robust & easily adjustable knife for quick and easy changeover

Suitable for high volume production

2-way rotation

Speed regulator for single-phase version

TECHNICAL SPECIFICATIONS

PACKAGING

(32 X 24 X 47")

NET WEIGHT

100 kg (220 lb)

GROSS WEIGHT

160 kg (353 lb)

TECHNICAL FEATURES

hose clamping system (recommended for hoses

Tools available (to be ordered separately):

ESA, IS, ESP1, ESP2

Options available:

from 2")

800 x 600 x 1200 mm

CAPACITY

2wb: 2" max.

4ws: 2" max.

6ws: 3" max. *

ROTATION SPEED

300 rpm

MOTOR

0.9 kW

VOLTAGES

220/240 V, 3Ph, 50 Hz 380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz 380/415 V, 3Ph, 60 Hz

DIMENSIONS

675 × 550 × 1130 mm (27 × 22 × 44")

*with clamping system

CATIONS OPTIONAL



T--L KH IC



Tool kit ES



Tool Kit ESP 1



Tool Kit ESP 2



Manual Hose Clamping System



Pneumatic Hose Clamping System



Speed Regulator



ACCESSORIES AND TOOLS

EXTERNAL SKIVING TOOLS

Depending on the machine and on customer needs, Techmaflex offers 3 types of external skiving tools:

ESE (EXTERNAL SKIVING ECONOMIC)

For H Skive, S SKive 100 and S Duo 30

The ESE kit includes 10 mandrels: $\frac{1}{4}$, $\frac{1}{16}$, $\frac{3}{16}$, $\frac{3}{18}$, $\frac{1}{4}$, $\frac{1}{1}$, $\frac{1}{8}$, $\frac{1}{4}$, $\frac{1}{1}$, $\frac{1}{4}$, $\frac{1}{$

ESA (EXTERNAL SKIVING ADJUSTABLE)

For P Skive 300

The ESA kit includes 11 mandrels: $\frac{1}{4}$, $\frac{1}{4}$

ESP (EXTERNAL SKIVING PRODUCTION)

For S Skive 100 and P Skive 300

ESP tools are individual 'skiving heads' intended to be pre-set to the right depth and length for greater productivity. They are recommended for batch skiving operations and a second knife can be added for abrasion resistant covers.

ESP is available in: $\frac{3}{16}$, $\frac{1}{1}$, $\frac{3}{16}$, $\frac{3}{1}$, $\frac{3}{16}$, $\frac{3}{1}$, $\frac{3}{16}$,

INTERNAL SKIVING TOOLS

IS (INTERNAL SKIVING)

For all machines

The IS kit includes 7 mandrels: 1/2", 5/8", 3/4", 1", 11/4", 11/2", 2"

They are also available in $\frac{5}{8}$ ", $2\frac{1}{2}$ " and 3"

The ring is heat treated to resist the abrasion of the hose wires.

Optional venturi system with IS tool.



ACCESSORIES AND TOOLS

HOSE CLAMPING SYSTEM

Recommended for skiving hoses over 2" (DN 50)

PLUG'N SKIVE SYSTEM

All Techmaflex skiving machines are equipped with the Plug'n Skive System which allows the quick and easy insertion of tools.

With the Plug'n Skive System no tools are needed to insert the skiving mandrel, simply push the mandrel into the locking system to unlock it, lift a knob and pull out the tool.

S PUSH 1500

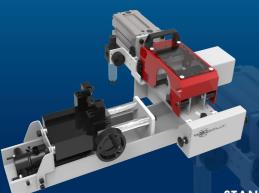
EXPERT SERVICE LINE BENCHTOP COUPLING INSERTER

KEY FEATURES

Compact

Sturdy

Powerful



STANDARD



Hydro-pneumatic pump

TECHNICAL SPECIFICATIONS

CAPACITY

2wb: 2" max.

4ws: 2" max.

6ws: 2" max.

DIMENSIONS

750 x 660 x 300 mm

(30 x 26 x 12")

NET WEIGHT

70 kg (154 lb)

POWER SUPPLY

Compressed air (7 bar)

TECHNICAL FEATURES

Optional tool: for small bore 1/4", 3/8", 1/2" shell

TECHNOLE ASSEMBLY MACHINES

S PUSH 2000

EXPERT SERVICE LINE BENCHTOP COUPLING INSERTER



KEY FEATURES

Compact

Sturdy

Hydraulic manual version

Powerful hydraulic cylinder

Insert centring device

Joystick operated clamping and insertion

TECHNICAL SPECIFICATIONS

CAPACITY

6ws: 3/4" - 2" with special tool 6ws: 2" - 4"

Industrial: 6"

INSERTION SPEED*

28 mm/s

INSERTION STROKE

300 mm

INSERTION FORCE

2 000 daN

POWER*

1.5 kW

DIMENSIONS

800 x 500 x 900 mm (31 x 20 x 35")

VOLTAGES

380/415, 3 Ph, 50 Hz

MAXIMUM FLANGE

250 mm

CLAMPING LENGTH

200 mm

NET WEIGHT

150 kg (330 lb)

INSERT PUSHIN

^{*} with the electrical version

 $\overline{\infty}$



S MARK 50

AFTER MARKET SERVICE BENCHTOP, FERRULE MARKING

KEY FEATURES

Robust

Easy to use

Compact

Large space for 14 stamps

Stamp holder with numbering wheel; 3 figures on the wheel + 1 groove for stamps

TECHNICAL SPECIFICATIONS

CAPACITY

2wb: 4" max.

4ws: 4" max.

DIMENSIONS

390 x 360 x 520 mm

(15 × 14 × 20") PACKAGING

800 x 600 x 830 mm

(31 × 24 × 33")

NET WEIGHT

34 kg (75 lb)

GROSS WEIGHT

50 kg (110 lb)

STANDARD STAMP HOLDER

2 x 14 stamps

SIZE OF THE STAMPS

6 x 3 mm

(0.236 x 0.118")

HEIGHT OF THE LETTERS

2.5 mm

(0.098")

TECHNICAL FEATURES

Optional stamp holder with numbering wheel: 3 figures on the wheel and one groove for 10 stamps

STAMP BOX

Includes stamp box of 100 stamps & 20 blanks



S CLEAN 50

CK 50



TECHNICAL SPECIFICATIONS

NUMBER OF NOZZLES

10 to suit hose ID

COMPRESSED AIR

7 bar

MINIMUM INTERNAL DIAMETER OF HOSE

6 mm

MAXIMUM INTERNAL DIAMETER

51 mm

TECHNICAL FEATURES

Includes 575 pellets & projectile catcher

DV 32 - OEM DECOILER

DV 32



OEM



Our range of unwinders easily adapts to different types of reels, from cardboard to plastic and wood, supporting up to 100kg. Stable and equipped with a hose guiding system, they guarantee greater safety and efficiency.

Techmaflex unwinders are also suitable for winding loose hoses.

The DV version is supplied with manual cutting and, thanks to its low centre of gravity, guarantees excellent stability and ease of hose loading.

The OEM version, in addition to the advantages of the DV version, has an even more efficient and precise height adjustment, facilitating the insertion of the tube into the cutting machine. The motorised version is available on request.





HOSE DECOILERS - HRD 07 / HRD 08



HRD 07

MAXIMUM NUMBER OF COILS

MAXIMUM WEIGHT/COIL

MINIMUM INTERNAL DIAMETER

MAXIMUM EXTERNAL DIAMETER

1450 X 1400 X 2148 mm

150 kg

MAXIMUM HEIGHT

DIMENSIONS

NET WEIGHT

7

8o kg

150 mm

800 mm

170 mm

1450 X 1500 X 2000 mm

129 kg

MAXIMUM NUMBER OF COILS

MAXIMUM WEIGHT/COIL

MAXIMUM EXTERNAL DIAMETER

MAXIMUM WIDTH

ROLLER TUBE DIAMETER

DIMENSIONS

NET WEIGHT

The coils are not provided.



HRD 08

INDUSTRIAL DECOILER - IDM 2200



VOLTAGES

400 V, 3Ph, 50 Hz

DIMENSIONS

2600 X 2600 X 1600 mm

(102 x 102 x 63")

NET WEIGHT

714 kg (1570 lb)

MOTOR

3 kW with speed control

POWER TORQUE

1200 N

TABLE DIAMETER

2200 mm

Robust, motorised decoiler for large bore industrial hose. Comes with 6 manually adjustable centring pins, remote stop-start controller and a high torque, 3kW motor with speed control.

H CRIMP 80 EVO

FIELD SERVICE & MOBILE WORKSHOP HAND PUMP, PORTABLE

KEY FEATURES



Lightweight

Easy to use

Balanced design

Dual stage pump



TECHNICAL SPECIFICATIONS

CAPACITY*

2wb: 1" max.

4ws: ½" max.

CRIMP RANGE

6 - 43 mm (0.236 - 1.693")

CRIMP FORCE

80 t

OPENING WITH DIES

+20 mm (+0.787")

COMPLETE OPENING

59 mm (2.323")

MASTER DIE LENGTH

56 mm (2.205")

STANDARD DIES

16, 18, 20, 22, 24, 27, 30**

DIMENSIONS

360 x 270 x 390 mm

(14 × 11 × 15")

PACKAGING

800 x 600 x 830 mm

(31 × 24 × 33")

NET WEIGHT

26 kg (57 lb)

GROSS WEIGHT

39 kg (86 lb)

TECHNICAL FEATURES

Hand pump: 5000 psi (double speed)

OPTIONAL



Maintenance Kits



Hydro-pneumatic Pump

** Master-dies used as dies set N°39

21

22



H CRIMP 110 EVO

FIELD SERVICE & MOBILE WORKSHOP HAND PUMP, PORTABLE



KEY FEATURES

Flexible

Portable

Robust (protected narrow head)

Multi-positioning (with removable plate)

OTHER VERSIONS AVAILABLE





Magnet version

TECHNICAL SPECIFICATIONS

CAPACITY*

2wb: 1" max.

/ws: 1" max.

CRIMP RANGE

6 - 43 mm (0.236 - 1.693")

CRIMP FORCE

110 t

OPENING WITH DIES

+20 mm (+0.787")

COMPLETE OPENING

59 mm (2.323")

MASTER DIE LENGTH

60 mm (2.362")

STANDARD DIES

16, 18, 20, 22, 24, 27, 30,

DIMENSIONS

289 x 237 x 270 mm

(11 × 9 × 10")

PACKAGING

800 x 600 x 830 mm

(31 X 24 X 33")

NET WEIGHT

29 kg (63 lb)

Magnet version: 30kg (66 lb) WEIGHT (HEAD ONLY)

21 kg (46 lbs)

* Indicative capacities depending on hose and fitting type

** Master-dies used as dies set N°39

OPTIONAL



Maintenance Kits



Hydro-pneumatic Pump

H CRIMP 137

FIELD SERVICE & MOBILE WORKSHOP HAND PUMP, PORTABLE

KEY FEATURES

High capacity

Narrow head

Audio-visual signal

350 bar technology robust & reliable

Large opening



TECHNICAL SPECIFICATIONS

CAPACITY*

2wb / 4ws: 11/4" max.

Industrial: 1 1/2" max.

CRIMP RANGE

4 - 70 mm (0.157 - 2.756")

CRIMP FORCE

137 t

OPENING WITH DIES

+28 mm (+1.102")

COMPLETE OPENING

108 mm (4.252")

MASTER DIE LENGTH

75 mm (2.362")

STANDARD DIES

14, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 42, 45, 48, 51 and Refrifast dies 14, 18, 21

DIMENSIONS

480 x 250 x 340 mm

(19 X 10 X 13")

PACKAGING

800 x 600 x 830 mm

(31 × 24 × 33")

NET WEIGHT

55 kg (121 lb)

GROSS WEIGHT

75 kg (165 lb)



Maintenance Kit







Change Gun





Die Storage Panel



Marking Dies



Die Sets for Brake & Air Conditioning Hoses

^{*}Indicative capacities depending on hose and fitting type



S CRIMP 137 EVO R

MAINTENANCE WORKSHOP VERTICAL BENCHTOP



Ergonomically positioned adjustable head

Axis of the head situated perpendicular to the operator

Compact



TECHNICAL SPECIFICATIONS

MOTOR

1.5 kW (110V) 2.2 kW (230V)

VOLTAGES

+12/24V

on request

DIMENSIONS

(14 × 21 × 25")

NET WEIGHT

85 kg (187 lb)

89 kg (196 lb)

GROSS WEIGHT

360 x 530 x 620 mm

110 V, 1Ph, 60 Hz

220/240 V, 1 Ph, 50 Hz

380/415V, 3 Ph + N, 50 Hz

Other voltages available

CAPACITY*

2wb / 4ws: 11/4" max.

Industrial: 1 1/2" max.

CRIMP RANGE

4- 70 mm (0.157 - 2.756")

CRIMP FORCE

137 t

OPENING WITH DIES

+28 mm (+1.102")

COMPLETE OPENING

108 mm (4,252")

MASTER DIE LENGTH

75 mm (2.953")

STANDARD DIES

14, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 42, 45, 48, 51

NOISE LEVEL

70 dB A

*Indicative capacities depending on hose and fitting type



Maintenance Kit





Die Storage Panel

Aluminium Quick Change Gun



Quick Change Gun

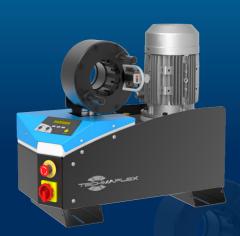


Die Storage Panel EVO R

HOSE ASSEMBLY MACHINES

S CRIMP 137 EVO

ASSEMBLING FOR FIELD REPAIR BENCHTOP CRIMP MACHINE



KEY FEATURES

Crimp force of up to 137 tonnes for hoses up to 11/4"

Easy to use and robust

Extensive range of dies to suit crimping of hydraulic hoses

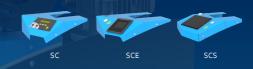
Easy set up and maintenance

Fast and reliable

Digital micrometer

Model shown equipped with SC control panel

CONTROL OPTIONS AVAILABLE ON REQUEST



TECHNICAL SPECIFICATIONS

CAPACITY*

2wb / 4ws: 11/4" max.

Industrial: 1 1/2" max.

CRIMP RANGE

4 - 70 mm (0.157 - 2.756")

CRIMP FORCE

137 t

OPENING WITH DIES

+28 mm (+1.102")

COMPLETE OPENING

108 mm (4.252")

MASTER DIE LENGTH

75 mm (2.953")

STANDARD DIES

14, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 42, 45, 48, 51

NOISE LEVEL

70 dB A

MOTOR

4.0 kW

VOLTAGES

220/240 V, 1Ph, 50/60 Hz

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

Other voltages available on request

DIMENSIONS

765 x 400 x 650 mm (30 x 16 x 26")

NET WEIGHT

160 kg (353 lb)

*Indicative capacities depending on hose and fitting type

OPTIONAL

& Air Conditioning

Hoses



Marking Dies

Die Storage Panel EVO





S CRIMP 240 EVO

PROFESSIONAL WORKSHOP BENCHTOP



KEY FEATURES

Crimp force of up to 240 tonnes for hoses up to 2"

Easy to use and robust

Radial die movement

High crimping force

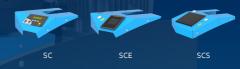
Extensive range of dies to suit crimping of hydraulic hoses

Easy set up and maintenance

Fast and reliable

Model shown equipped with SCE control panel

CONTROL OPTIONS AVAILABLE ON REQUEST



TECHNICAL SPECIFICATIONS

NOISE LEVEL

<70 dB A

4.0 kW

request

DIMENSIONS

(30 x 16 x 26")

NET WEIGHT

165 kg (364 lb)

765 x 400 x 650 mm

VOLTAGES

220/240 V, 1Ph, 50/60 Hz

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

Other voltages available on

CAPACITY*

2wb: 2" max.

4ws: 2" max.

6ws: 1 1/2" max.

CRIMP RANGE

4 - 76 mm (0.157 - 2.992")

CRIMP FORCE

240 t

OPENING WITH DIES

+38 mm (+1.496")

COMPLETE OPENING

118 mm (4.645")

MASTER DIE LENGTH

100 mm (3.937")

STANDARD DIES

14, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 42, 45, 48, 51, 57, 63, 66, 70

*Indicative capacities depending on hose and fitting type



HOSE ASSEMBLY MACHINES

S CRIMP 350 EVO / S CRIMP 350 L

FULL SERVICE WORKSHOP BENCHTOP; VERY HIGH CRIMP FORCE



KEY FEATURES

Crimp force up to 350 tonnes for hoses up to 3"

Easy to use and robust

Automatic maintenance alerts

Groove for 90° long drop fittings

Also available as S CRIMP 350 L with 4.0 kW motor

Model shown equipped with SCS control panel

CONTROL OPTIONS AVAILABLE ON REQUEST

TECHNICAL SPECIFICATIONS

CAPACITY*

2wb: 3" max.

Industrial: 4" max. 4ws: 2" max.

6ws: 2" max.

CRIMP RANGE

4 - 130 mm (0.157 - 5.118")

CRIMP FORCE

350 t

OPENING WITH DIES

+54 mm (+2.125")

COMPLETE OPENING 180 mm (7.086")

MASTER DIE LENGTH

115 mm (4.523")

STANDARD DIES

14, 16, 18, 20, 22, 24, 27, 30,

33, 36, 39, 42, 45, 48, 51, 57, 63, 66, 70, 73, 76

NOISE LEVEL

<70 dB A

MOTOR

5.5 kW / 4 kW

VOLTAGES

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

DIMENSIONS

765 x 400 x 750 mm

(30 x 16 x 30")

NET WEIGHT

262 kg (578 lb)

TECHNICAL FEATURES

-Automatic maintenance alerts -Cylinder protection against dust - durable design -Also available as S CRIMP 350 EVO L with 4.0 kW Motor

*Indicative capacities depending on hose and fitting type

OPTIONAL



Maintenance Kit



Die Sets for Brake

& Air Conditioning

Hoses



Die Storage Table



Aluminium Quick **Quick Change** Gun







Die Storage Panel EVO

Digital caliper



SCS

Electrical Footswitch

Die Storage Table EVO

TECHNAPLEX HOSE ASSENDED MACHINES

S CRIMP 420 EVO

ASSEMBLING FOR FIELD REPAIR BENCHTOP CRIMPING MACHINE



KEY FEATURES

High crimping force of 420 tonnes

Robust design for transport and operation in harsh environments

Protected cylinders for trouble-free operation in high dust environments

Large opening suitable for large bore hoses

Easy maintenance due to dust collector foam pads

Model shown equipped with SC control panel

CONTROL OPTIONS AVAILABLE ON REQUEST

TECHNICAL SPECIFICATIONS

CAPACITY*

6ws: 3" max.

Industrial: 4" max.

CRIMP RANGE

4 - 130 mm (0.157 - 5.118")

CRIMP FORCE

420 t

OPENING WITH DIES

+48 mm (+1.9 inch)

COMPLETE OPENING

178 mm (7.0 inch)

MASTER DIE LENGTH

120 mm (4.724 inch)

STANDARD DIES

14, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 42, 45, 48, 51, 57, 63, 66, 70, 73, 76

NOISE LEVEL

<70 dB A

MOTOR

5.5 kW

VOLTAGES

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz 380/415 V, 3Ph, 60 Hz

DIMENSIONS

765 x 500 x 800 mm

(30 x 20 x 32")

PACKAGING

745 x 1150 x 945 mm (29 x 45 x 37")

NET WEIGHT

395 kg (871 lb)

*Indicative capacities depending on hose and fitting type



HOSE ASSEMBLY MACHINES

S CRIMP 450

ASSEMBLING FOR FIELD REPAIR BENCHTOP CRIMP MACHINE



KEY FEATURES

High crimp force

Large opening

Wide family of dies for industrial hoses

Long master dies

Robust - designed for harsh environments

Low noise level

Easy die set-up with ergonomic gun

Metallic guard for the set stop

STANDARD



Electrical Footswitch

OPTIONAL



Aluminium Quick Change Gun

TECHNICAL SPECIFICATIONS

CAPACITY* 6ws: 3" max.

Industrial: 6" max

CRIMP RANGE

4 - 180 mm (0.157 - 7.087")

CRIMP FORCE

450 t

OPENING WITH DIES

+70 mm (+2.755")

COMPLETE OPENING

230 mm (9.055")

MASTER DIE LENGTH

125 mm (4.921")

STANDARD DIES

16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 42, 45, 48, 51, 57, 63, 66, 70, 73, 76

NOISE LEVEL

<65 dB A

MOTOR

5.5 kW

VOLTAGES

220/240 V, 3Ph, 50 Hz 380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

DIMENSIONS

830 x 775 x 1450 mm

(33 × 31 × 57") PACKAGING

1120 X 1020 X 1770 mm

(44 × 40 × 70")

NET WEIGHT

720 kg (1587 lb)

*Indicative capacities depending on hose and fitting type



Markina Dies



Die Sets for Brake & Air Conditioning Hoses

30

FIELD SERVICE & MOBILE WORKSHOP **MOBILE VAN**



KEY FEATURES

Robust and compact design

Lightweight

High crimping speed

Suitable also for 90° elbow fittings

Cylinder protection

Remote head mounting option possible

TECHNICAL SPECIFICATIONS

CAPACITY*

2wb / 4ws: 1 1/4" max. Industrial: 1 1/2" max

CRIMP RANGE

4 - 70 mm (0.157 - 2.756")

CRIMP FORCE

OPENING WITH DIES

+28 mm (+1.102")

COMPLETE OPENING

108 mm (4.252")

MASTER DIE LENGTH

75 mm (2.952") STANDARD DIES

14, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 42, 45, 48, 51

NOISE LEVEL

72 dB A

MOTOR

2.0 kW

VOLTAGES

12 V

DIMENSIONS

650 x 550 x 610 mm

(26 x 22 x 24")

PACKAGING

800 x 600 x 830 mm

(31 X 24 X 33")

NET WEIGHT

103 kg (227 lb) **GROSS WEIGHT**

120 kg (265 lb)

*Indicative capacities depending on hose and fitting type



V CRIMP 137 EVO R

FIELD SERVICE & MOBILE WORKSHOP **MOBILE VAN**

KEY FEATURES

Swivel head for an ergonomic position

Head axis perpendicular to the

Compact and lightweight

TECHNICAL SPECIFICATIONS

MOTOR

2.0 kW

12 V

24 V

VOLTAGES

DIMENSIONS 392 x 398 x 486 mm

(15 x 16 x 19")

PACKAGING

(31 X 24 X 33")

NET WEIGHT

73 kg (161 lb)

GROSS WEIGHT

90 kg (199 lb)

800 x 600 x 830 mm

CAPACITY*

2wb / 4ws: 1 1/4" max.

Industrial: 1 1/2" max.

CRIMP RANGE

4 - 70 mm (0.157 - 2.756")

CRIMP FORCE

OPENING WITH DIES

+28 mm (+1.102")

COMPLETE OPENING

108 mm (4.252")

MASTER DIE LENGTH

75 mm (2.952")

STANDARD DIES

14, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 42, 45, 48, 51

NOISE LEVEL

72 dB A

*Indicative capacities depending on hose and fitting type

OPTIONAL









Quick Change



Aluminium Quick Change Gun



Die Storage Panel



Marking Dies



Die Sets for Brake & Air Conditioning Hoses



Front Die Storage



Die Storage Panel EVO



Battery

31

CRIMPING MACHINES

V CRIMP 137 L

FIELD SERVICE & MOBILE WORKSHOP MOBILE VAN



KEY FEATURES

Robust and compact design

Lightweight

High crimping speed

Suitable also for 90° elbow fittings

Cylinder protection

TECHNICAL SPECIFICATIONS

CAPACITY*

2wb / 4 ws: 1 1/4" max.

Industrial: 1 1/2" max.

CRIMP RANGE

4 - 70 mm (0.157 - 2.756")

CRIMP FORCE

137 t

OPENING WITH DIES

+28 mm (+1.102")

COMPLETE OPENING

108 mm (4.252")

MASTER DIE LENGTH

75 mm (2.952")

STANDARD DIES

14, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 42, 45, 48, 51

NOISE LEVEL

72 dB A

MOTOR

2.0 kW

VOLTAGES

12 V

27.V

DIMENSIONS

250 X 320 X 300 mm

(10 X 13 X 12")

PACKAGING

800 x 600 x 830 mm

(31 × 24 × 33")

NET WEIGHT

86 kg (190 lb)

GROSS WEIGHT

102 kg (225 lb)

TECHNICAL FEATURES

Dimensions of power pack: 440 x 320 x 320 mm (17 x 13 x 13")

*Indicative capacities depending on hose and fitting type



FIELD SERVICE & MOBILE WORKSHOP **MOBILE VAN**



KEY FEATURES

Robust design

Ergonomic micrometer

High crimping speed

Radial movement of the dies

Cylinder protection

Remote head mounting option possible

TECHNICAL SPECIFICATIONS

CAPACITY*

2wb: 2" max.

4ws: 2" max.

6ws: 11/4" max.

CRIMP RANGE

4 - 76 mm (0.157 - 2.992")

CRIMP FORCE

240 t

OPENING WITH DIES

+38 mm (+1.496")

COMPLETE OPENING

118 mm (4.646") MASTER DIE LENGTH

100 mm (3.937")

STANDARD DIES

14, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 42, 45, 48, 51, 57, 63, 66, 70

NOISE LEVEL

72 dB A

MOTOR

2 n kW

VOLTAGES

12 V

24 V

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

DIMENSIONS

650 x 550 x 670 mm

(26 x 22 x 26")

PACKAGING

800 x 600 x 830 mm

(31 X 24 X 33")

NET WEIGHT

118 kg (260 lb)

GROSS WEIGHT

180 kg (397 lb)



Maintenance Kit



Quick Change Gun



Aluminium Quick Change Gun



Die Storage Panel



Marking Dies



Die Sets for Brake & Air Conditioning Hoses



Front Die Storage



Battery

^{*}Indicative capacities depending on hose and fitting type



V CRIMP 240 L

FIELD SERVICE & MOBILE WORKSHOP MOBILE VAN



TECHNICAL SPECIFICATIONS

MOTOR

VOLTAGES

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

320 x 360 x 350 mm

800 x 600 x 830 mm

(13 × 13.5 × 14")

PACKAGING

(31 x 24 x 33")

NET WEIGHT

130 kg (287 lb)

180 kg (397 lb)

GROSS WEIGHT

12 V

24 V

CAPACITY*

2wb: 2" max.

4ws: 2" max.

6ws: 11/4" max.

CRIMP RANGE

4 - 76 mm (0.157 - 2.992")

CRIMP FORCE

240 t

OPENING WITH DIES

+38 mm (+1.496")

COMPLETE OPENING

118 mm (4.646")

MASTER DIE LENGTH

100 mm (3.937")

STANDARD DIES

15, 18, 20, 22, 24, 27, 30, 33, 36, 39, 42, 45, 48, 51, 57, 63, 66, 70

NOISE LEVEL

72 dB A

TECHNICAL FEATURES

Dimensions of power pack: 440 x 320 x 320 mm (17 x 13 x 13")

*Indicative capacities depending on hose and fitting type



V CRIMP 350



KEY FEATURES

MOBILE VAN

Robust design

Large opening

High crimping force

Ergonomic micrometer

High crimping speed

Radial movement of the dies

FIELD SERVICE & MOBILE / CONTAINER WORKSHOP

Cylinder protection

Remote head mounting option possible

TECHNICAL SPECIFICATIONS

CAPACITY*

2wb: 3" max.

4ws: 2" max.

6ws: 2" max. Industrial: 4"

CRIMP RANGE

4 - 130 mm (0.157 - 5.118")

CRIMP FORCE

OPENING WITH DIES

+54 mm (+2.125")

COMPLETE OPENING

180 mm (7.086")

MASTER DIE LENGTH

115 mm (4.528")

STANDARD DIES

14, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 42, 45, 48, 51, 57, 63, 66, 70, 73, 76

NOISE LEVEL

<65 dB A

MOTOR

2.0 kW

VOLTAGES

12 V

24 V

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

DIMENSIONS

650 x 550 x 750 mm

(26 x 22 x 30")

PACKAGING

800 x 600 x 830 mm

(31 X 24 X 33")

NET WEIGHT

210 kg (463 lb)

GROSS WEIGHT

260 kg (573 lb)

SAFETY REMARK

Possible limitations in case of double elbow fittings

*Indicative capacities depending on hose and fitting type



Maintenance Kit



Quick Change



Aluminium Quick Change Gun



Die Storage Panel



Marking Dies



Die Sets for Brake & Air Conditioning Hoses



Front Die Storage



KEY FEATURES

Safe Crimp System (SCS) control

Large production capacity (small/medium bore)

Low noise level

Precise

Robust

Available with SCE control panel

STANDARD







TECHNICAL SPECIFICATIONS

CAPACITY*

2WB: 2" max.

4ws: 1 1/4" max.

Industrial: 2-1/2" max.

CRIMP RANGE

4 - 70 mm (0.157 - 2.756")

CRIMP FORCE

OPENING WITH DIES

+45 mm (+1.772")

COMPLETE OPENING

125 mm (4.921")

MASTER DIE LENGTH

80 mm (3.150")

STANDARD DIES

14, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 42, 45, 48

NOISE LEVEL

<69 dB A

MOTOR

5.5 kW

VOLTAGES

220/240 V, 3Ph, 50 Hz 380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

DIMENSIONS

890 x 690 x 1380 mm

(35 × 27 × 54") **PACKAGING**

1120 X 1020 X 1725 mm

(44 × 40 × 68")

NET WEIGHT

600 kg (1323 lb)

*Indicative capacities depending on hose and fitting type



Electrical Footswitch



Die Storage



Aluminium Quick Change Gun



Mechanical Backstop



Digital Caliper



Barcode Reader

37

ASSEMBLING FOR MASS PRODUCTION STAND TYPE CRIMP MACHINE, SCS SYSTEM

P CRIMP 200



KEY FEATURES

Safe Crimp System (SCS) control

Large production capacity (small/medium bore)

Low noise level

Precise

Robust

Available with SCE control panel

STANDARD







HOSE ASSEMBLY MACHINES

Quick Change Gun SCS Safe Crimp System

Mirror



Electrical Footswitch



Die Storage

TECHNICAL SPECIFICATIONS

CAPACITY*

Industrial: 2" max.

4ws: 1 1/2" max.

CRIMP RANGE

4 - 70 mm (0.157 - 2.756")

CRIMP FORCE

OPENING WITH DIES

+51 mm (+2")

COMPLETE OPENING

131 mm (5.157")

MASTER DIE LENGTH

95 mm (3.740")

STANDARD DIES

14, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 42, 45, 48

NOISE LEVEL

<55 dB A

MOTOR

5.5 kW

VOLTAGES

220/240 V, 3Ph, 50 Hz 380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

DIMENSIONS

890 x 690 x 1380 mm (35 × 27 × 54")

PACKAGING

1120 X 1020 X 1725 mm

(44 × 40 × 68")

NET WEIGHT

600 kg (1323 lb)

*Indicative capacities depending on hose and fitting type





P CRIMP 320

ASSEMBLING FOR MASS PRODUCTION STAND TYPE CRIMP MACHINE



KEY FEATURES

High crimp force

Large opening

Safe Crimp System (SCS) control

Wide family of dies for industrial hoses

Robust structure

Fast and ergonomic

Low noise level

STANDARD



Quick Change Gun SCS Safe Crimp System



TECHNICAL SPECIFICATIONS

CAPACITY*

2wb: 3" max.

۷ws: 2" max.

6ws: 2" max.

Industrial: 4" max.

CRIMP RANGE

4 - 130 mm (0.157 - 5.118")

CRIMP FORCE

320 t

OPENING WITH DIES

+80 mm (+3.149")

COMPLETE OPENING

207 mm (8.149")

MASTER DIE LENGTH

100 mm (3.937")

STANDARD DIES

14, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 42, 45, 48, 51, 57, 63, 66, 70, 73, 76

NOISE LEVEL

<65 dB A

MOTOR

5.5 kW / 7.5 kW (Fast Version)

VOLTAGES

220/240 V, 3Ph, 50 Hz 380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz 380/415 V, 3Ph, 60 Hz

DIMENSIONS

1240 x 995 x 1615 mm

(49 x 39 x 64") **PACKAGING**

1400 x 1100 x 1960 mm

(55 × 43 × 77")

NET WEIGHT

2000 kg (4409 lb)

GROSS WEIGHT

2300 kg (5071 lb)

*Indicative capacities depending on hose and fitting type



Electrical Footswitch



Die Storage



Pushing panel

OPTIONAL



Die Storage Panel



Marking Dies



Back View Camera



Die Sets for Brake

& Air Conditioning

Hoses

Aluminium Quick Change Gun



Mechanical Backstop



Side Table



Digital Caliper



Barcode Reader

P CRIMP 480

ASSEMBLING FOR MASS PRODUCTION STAND TYPE CRIMP MACHINE

KEY FEATURES

High crimp force

Large opening

Safe Crimp System (SCS) control

Wide family of dies for industrial hoses

Long master dies

Robust

Low noise level

STANDARD



SCS Safe Crimp System

Die Storage





Pushing panel

TECHNICAL SPECIFICATIONS

CAPACITY*

6ws: 3" max.

Industrial: 4" max.

CRIMP RANGE

4 - 160 mm (0.157 - 6.299")

CRIMP FORCE

480 t

OPENING WITH DIES

+85 mm (+3.346")

COMPLETE OPENING

212 mm (8.346")

MASTER DIE LENGTH

125 mm (4.921")

STANDARD DIES

14, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 42, 45, 48, 51, 57, 63, 66, 70, 73, 76

NOISE LEVEL

<65 dB A

MOTOR

5.5 kW

P CRIMP

VOLTAGES

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz

208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

DIMENSIONS

1300 x 900 x 1700 mm

(51 x 35 x 67")

PACKAGING

1400 x 1100 x 1960 mm

(55 × 43 × 77") **NET WEIGHT**

2200 kg (4850 lb)

GROSS WEIGHT

2430 kg (5357 lb)

*Indicative capacities depending on hose and fitting type



Die Storage Panel





Back View Camera



Aluminium Quick Change Gun



Mechanical Backstop



Side Table





Die Sets for Brake & Air Digital Caliper **Conditioning Hoses**

Barcode Reader



XL CRIMP 800

ASSEMBLING FOR LARGE BORE HOSES STAND TYPE CRIMP MACHINE



KEY FEATURES

Designed for heavy duty large bore hydraulic hoses

High power and speed

Ergonomically designed for large bore hoses

Safe Crimp System (SCS) for maximum reliability during the crimping process

Large opening up to 8"

Long master dies

Very high crimping force

STANDARD







Electrical Footswitch

Hose Support

SCS Safe Crimp System

TECHNICAL SPECIFICATIONS

CAPACITY*

4ws: 4" max.

6ws: 3" max

Industrial: 6"

CRIMP RANGE

4 - 230 mm (0.157 - 9.055") CRIMP FORCE

800 t

OPENING WITH DIES

+100 mm (+3.937")

COMPLETE OPENING

347 mm (13.661")

MASTER DIE LENGTH

180 mm (7.087")

NOISE LEVEL

< 70 dB A

MOTOR

7.5 kW

VOLTAGES

380/415 V, 3Ph, 50 Hz

DIMENSIONS

1400 x 1400 x 2060 mm

(55 × 55 × 81")

NET WEIGHT

.

4300 kg (9480 lb)

GROSS WEIGHT

5000 kg (11023 lb) TECHNICAL FEATURES

-Machine platform equipped with rollers to support the hose at working height (1100 mm) in order to handle large bore hoses more easily -Supplied as standard:

Intermediate dies 250/130 and 130/80

*Indicative capacities depending on hose and fitting type

Back View Camera OPTIONAL



Quick Change Gun





Die Storage Panel

Digital Caliper

XL CRIMP 320

PESO 320 XXL WORKSHOP

KEY FEATURES

Unique on market

Lateral opening

No limit on end connection diameter

Easy to use

Separated power pack

Integrated safety system

TECHNICAL SPECIFICATIONS

CAPACITY* Industrial: 6"

CRIMP RANGE

4 - 230 mm (0.157 - 9.055") **CRIMP FORCE**

OPENING WITH DIES

+55 mm (+2.165 ")

COMPLETE OPENING

260 mm (10.236")

LATERAL OPENING

247 mm (9.724") MASTER DIE LENGTH

125 mm (4.921")

MOTOR

5.5 kW

VOLTAGES 230 V, 3 Ph

400 V, 3 Ph

MACHINE DIMENSIONS

1265 x 680 x 1800 mm

(50 x 27 x 71")

POWER PACK DIMENSIONS

890 x 800 x 1050 mm

(35 × 31 × 41")

MACHINE WEIGHT

1700 kg (3748 lb)

400 kg (882 lb)

POWER PACK WEIGHT

TECHNICAL FEATURES

-Die sizes available upon request

*Indicative capacities depending on hose and fitting type

STANDARD



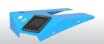
Electrical Footswitch

Die Storage

OPTIONAL



Digital Caliper



SCE

CRIMPING MACHINES

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XL CRIMP 400

PE 280 XXL WORKSHOP

KEY FEATURES

High crimping force

Ergonomic operation

Economic solution

Large opening

Robust

Easy set up

Versatile

Adjustable crimping working position

STANDARD







OPTIONAL

TECHNICAL SPECIFICATIONS

CAPACITY* Industrial: 6"

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CRIMP RANGE

4 - 210 mm (0.157 - 8.268")

CRIMP FORCE

400 t

OPENING WITH DIES

+50 mm (+1.969")

COMPLETE OPENING

285 mm (11.221")

MASTER DIE LENGTH

150 mm (5.906")

MOTOR

5.5 kW

VOLTAGES

230 V, 3 Ph

400 V, 3 Ph

DIMENSIONS

1100 x 900 x 1550 mm

(43 x 35 x 61")

WEIGHT

750 kg (165 lbs)

TECHNICAL FEATURES

-Die sizes available upon request

*Indicative capacities depending on hose and fitting type



Aluminium Quick Change Gun



S CRIMP 450-200/P

XXL WORKSHOP



Version with remote head



High crimp force (450 tonnes)

Large opening

Wide family of dies for industrial hoses

Long master dies

Robust & Ergonomic

Metallic guard for the set stop

Separated crimping head allowing flexible workshop arrangements

Production option:

- "silent" central unit with 50 L tank
- Table with racks EVO
- 3 control panels available

Production version with "silent" central unit"

CONTROL OPTIONS AVAILABLE ON REQUEST







OPTIONAL

TECHNICAL SPECIFICATIONS

MOTOR

5.5 kW

VOLTAGES

220/240 V, 3Ph, 50 Hz

380/415 V, 3Ph, 50 Hz 208/240 V, 3Ph, 60 Hz

380/415 V, 3Ph, 60 Hz

830 x 775 x 1450 mm

1120 X 1020 X 1770 mm

DIMENSIONS

(33 × 31 × 57")

PACKAGING

(44 × 40 × 70")

CAPACITY*

Industrial: 4" & 6"

CRIMP RANGE

4 - 180 mm (0.157 - 7.087")

CRIMP FORCE

OPENING WITH DIES**

+70 mm (+2.755")

MASTER-DIES OPENING***

270 mm (10.629")

MASTER DIE LENGTH

125 mm (4.921")

14, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 42, 45, 48, 51, 57, 63, 66, 70, 73, 76; Dies up to 180 mm available

on request

STANDARD DIES

NET WEIGHT 450 kg (992 lb) 750 kg (pro version)

*Indicative capacities depending on hose and fitting type

- ** working stroke 24 mm
- *** Full passage 230 mm



Die Storage Panel







Marking Dies

Quick Change Gun



Aluminium Quick



Flectrical Footswitch Change Gun



Die Sets for Brake & Air



Conditioning Hoses



Digital Caliper

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*Indicative capacities depending on hose and fitting type

pedal



XL CRIMP 550/XL CRIMP 550-16 XXL WORKSHOP



KEY FEATURES

Very large opening

Fixed bottom die

Long dies available

High crimping force

Symmetric machine

Low working height

Ergonomic

Safe Crimp System (SCS)

Step crimping capability with SCS

STANDARD







Die Storage

TECHNICAL SPECIFICATIONS

	XL CRIMP 550	XL CRIMP 550-16
CAPACITY*	Industrial: 12"	Industrial: 16"
CRIMP FORCE	550 t	550 t
COMPLETE OPENING	490 mm (19.291")	660 mm (25.984")
OPENING WITH DIES	+130 mm (+5.118 ")	+160 mm (6.299")
MASTER DIE LENGTH	200 mm (7.874")	200 mm (7.874")
MOTOR	5.5 kW	5.5 kW
VOLTAGES	230 V, 3 Ph 400 V, 4 Ph	230 V, 3 Ph 400 V, 4 Ph
MACHINE DIMENSIONS	1300 × 1050 × 2230 mm (35 × 41 × 88")	1450 × 1100 × 2300 mm (57 × 43 × 91")
POWER PACK DIMENSIONS	800 x 790 x 1650 mm (31 x 31 x 65")	800 x 790 x 1650 mm (31 x 31 x 65")
MACHINE WEIGHT	4000 kg (8818 lb)	4300 kg (9480 lb)
POWER PACK WEIGHT	500 kg (1102 lb)	500 kg (1102 lb)
TECHNICAL FEATURES	Die sizes available upon request	

*Indicative capacities depending on hose and fitting type

OPTIONAL



Back view camera



ACCESSORIES AND TOOLS

SAFE CRIMP (SC) SMART CONTROL PANEL

A basic smart control panel, which includes maintenance functions essential for keeping the machine in good condition.

Maintenance functions include:

- 2 Counters: 1 daily counter and 1 machine cycle counter
- 3 LED Indicator Lights: 1 for daily maintenance, 1 for advanced maintenance and 1 for expert maintenance
- Semi-automatic function: The semi-automatic opening is ideal for serial assemblies as it can be adjusted specifically to allow the fitting to pass through the dies with minimal clearance, saving energy by reducing the cycle time.

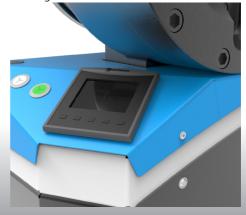


SAFE CRIMP ELECTRICAL PANEL (SCE)

A modern touch screen with electronic buttons, which includes maintenance functions essential for keeping the machine in good condition.

Maintenance functions include:

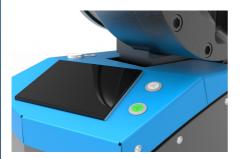
- Functions of the Safe Crimp Panel
- Electronic micrometer with the ability to save up to 75 configurations and automatic die selection. Recording of 35 die-sets
- Caliper option for automatic correction of the crimping diameter





ACCESSORIES AND TOOLS

SAFE CRIMP SYSTEM (SCS)





Benefits of Safe Crimp System control for hose assembly activity:

Friendly and easy setting of crimping parameters including:

- > Pre-set of crimp Ø calibration to compensate ferrule elastic rebound
- Reminder of dies to be used
- Easy automatic opening setting

Storage of recurrent and customised crimp recipes: favourite crimp assemblies:

- Short cuts for faster setting
- No crimp Ø re-adjusting
- Possibility to download your customised recipes by USB port and save on separate computer (CSV file)

Production counter for batch quantity control:

- Quality monitoring through automatic crimp control (Available only production and industrial machines)
- Continuous measurement of crimping pressure with real time display (Available on screen production and industrial machines / Option on bench machines screen)
- Countdown of crimps to be performed, monitored according to the preset pressure range (Available on production and industrial machine screens / Option on bench machine screens)

Operator identification (Log in / log out)

Maintenance Warnings







S TEST 2000 L

TEST BENCH, PROOF PRESSURE & CERTIFY STAND TYPE MACHINE

KEY FEATURES

Easy to use and robust

Safe: Steel Compartment, polycarbonate transparent window and metal mesh

Large testing area for up to 6 hoses

Variable pressure up to 2000 bar



AVAILABLE VERSIONS



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Power Unit M

Power Unit I

TECHNICAL SPECIFICATIONS

INDICATIVE CAPACITY

Model shown L (small tank)

3/16" - 2"

HOSE CONNECTION

6 maximum

AIR CONSUMPTION

1000 L/min

OPENING/CLOSING TIME

10-14 seconds

MAX PRESSURE

2000 bar (29000 psi)

INNER TANK CAPACITY

1700 x 790 x 200 mm

(67 x 31 x 8")

DIMENSIONS (PANEL)

700 X 1200 X 1220 mm

(28 × 47 × 48")

PACKAGING (TANK)

1600 X 1200 X 1280 mm

(63 x 47 x 50")

PACKAGING (PANEL)

1000 X 1200 X 1280 mm

(39 x 47 x 50")

NET WEIGHT

430 kg (948 lb)

GROSS WEIGHT

500 kg (1102 lb)

TECHNICAL FEATURES

-Minimum compressed air input 8.5 bar (123 psi)

DISPLAY FEATURES

M Gauge measurement display

FEATURES AND OPTIONS

E Numerical measurement display with 4" touch screen and ethernet connection for computer

FURTHER OPTIONS

- Autonomous filling pump
- Air blowing system for both models

TEST BENCH, PROOF PRESSURE & CERTIFY STAND TYPE MACHINE

S TEST 2000 XL



KEY FEATURES

Easy to use and robust

Safe: Steel Compartment, polycarbonate transparent window and metal mesh

Large testing area for up to 6 hoses

Variable pressure up to 2000 bar

Model shown XL ISD

TECHNICAL SPECIFICATIONS

INDICATIVE CAPACITY

3/16" - 2"

HOSE CONNECTION

6 maximum

AIR CONSUMPTION

1000 L/min

OPENING/CLOSING TIME

10-14 seconds

MAX PRESSURE

2000 bar (29000 psi)

INNER TANK CAPACITY

1400 x 900 x 600 mm

(55 × 35 × 24")

DIMENSIONS (PANEL)

700 X 1200 X 1220 mm (28 x 47 x 48")

PACKAGING (TANK)

1600 X 1200 X 1280 mm

(63 x 47 x 50")

PACKAGING (PANEL)

1000 X 1200 X 1280 mm

(39 x 47 x 50")

NET WEIGHT

500 kg (1102 lb)

GROSS WEIGHT

600 kg (1323 lb)

TECHNICAL FEATURES

-Minimum compressed air input 8.5 bar (123 psi) -Minimum test pressure 250 bar (3626 psi), with low pressure option 40 bar (725 psi) (only for XL ISD)

STANDARD OPTIONS

FEATURES AND OPTIONS

XL ISD:

- · Light included
- 10" touch screen panel
- Printer

XI F-

- · Light included
- Numerical measurement display with 4" touch screen and ethernet connection for computer report.

FURTHER OPTIONS

- Autonomous filling pump
- Air blowing system for both models





TUBE APPLICATIONS



POSSIBLE APPLICATIONS

ECO VERSION - after-market manufacturers

PRO VERSION - OEM manufacturers



Tube stacking



Tube reduction before drawing



Assembling







Geometrical deformation

Calibration

Insulator



Cement Rods

Activities:

Greenhouse, scaffolding, urban furniture, playground equipment, hand rails, mechanical construction, furniture, etc.

AVAILABLE OPTIONS







Mechanical Set Ston

Crimp Head

Special Hydraulic Power Pack

Oil Cooling

System



Foot Pedal



Central Greasing System



Computer**

*Accuracy and repeatability optimized

**Pressure and diameters controls, data storage to save recipes, assembly by step, alert maintenance



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AUTOMOTIVE APPLICATIONS



POSSIBLE APPLICATIONS



AVAILABLE OPTIONS



Mechanical Set





Crimp Head

Special Hydraulic Power Pack





Foot Pedal

Central Greasing System

Oil Cooling System



Computer**

- *Accuracy and repeatability optimized
- **Pressure and diameters controls, data storage to save recipes, assembly by step, alert maintenance



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