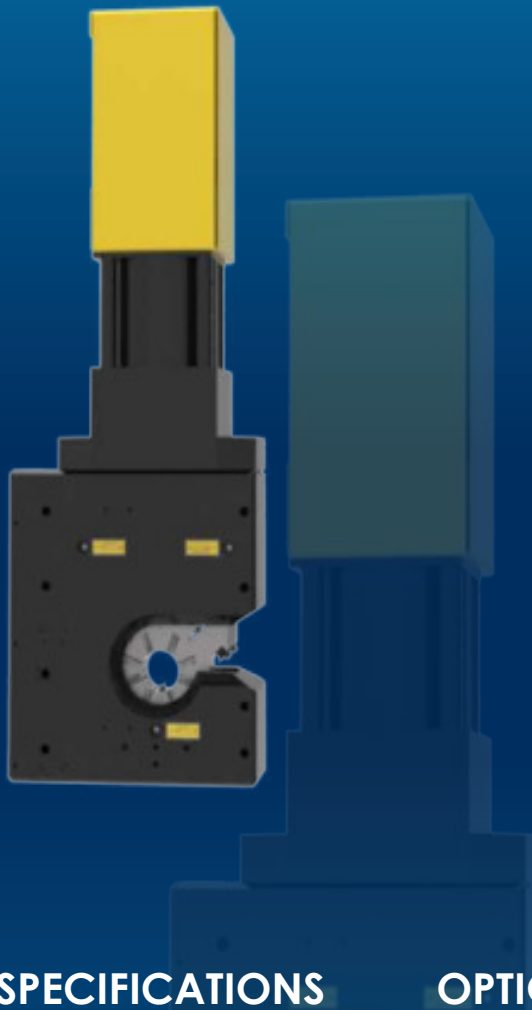


TO8 25 HEAD

ASSEMBLY HEAD
A/C, COMPOSITE HOSES



KEY FEATURES

- Ideal for composite (rubber hose and tube) assemblies
- High Cpk / Cmk performances
- Slim design (120 mm)
- Designed for intensive OEM production
- Possibility to order head only for integration into fully automated production line

TECHNICAL SPECIFICATIONS

CRIMP RANGE	PUMP FLOW
4 - 40 mm (0.157 - 1.575")	30 L MAX
CRIMP FORCE	CYCLE TIME
20 t	3.6 s / 30L min
COMPLETE OPENING	MAX WORKING PRESSURE
55 mm (2.165")	160 bar (2321 psi)
MAX CRIMPING STROKE	VOLUME RATIO OF CHAMBERS
10 mm (0.394")	2
MASTER DIE LENGTH	
50 mm (1.969")	
DIAMETER WITH CLOSED MASTER DIES	
50 mm (1.969")	

OPTIONAL



Special Die Sets
(upon request)

Special Hydraulic
Power Pack